ACCESSORIES:

1. Stopper with brake for the AIR System, consisting of:
   Stopper for top roller, AIR System (Fig. 1)
   Damper for end stopper, AIR System (Fig. 2)

TOOLS:

Drill, drill set (metal)

FUNCTIONAL DESCRIPTION:

The Stopper with brake serves to keep the Air door in the desired closing position.
The longitudinal hole allows for a fine adjustment of approx. 4mm [3/16"] horizontally.

Minimum requirements for the screw (not included):
- countersunk screw
- 4mm [3/16"] diameter
- screw head max. 9mm [3/8"] diameter
- minimum length 19mm [3/4”]

Combination options: Can be combined with S1500 and S3000 vertical profile. Important: Basic requirement for the function is the combination with the top roller "AIR" adjustable with notches (Fig. 3).

Technical details subject to change.
# DETAIL DRAWING

**S1500 AIR**

<table>
<thead>
<tr>
<th>OBJECT</th>
<th>QUANTITY</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>S1500 Asymmetrical stile</td>
</tr>
<tr>
<td>2</td>
<td>2</td>
<td>AIR Top roller</td>
</tr>
<tr>
<td>3</td>
<td>2</td>
<td>AIR Stopper with brake</td>
</tr>
<tr>
<td>4</td>
<td>2</td>
<td>Dampner (included with AIR stopper with brake)</td>
</tr>
<tr>
<td>5</td>
<td>1 (varies by order)</td>
<td>AIR Top track</td>
</tr>
</tbody>
</table>
ASSEMBLY

1. Standard measurements

2. Check the distance from the vertical profile to the support

3. Attach door to rollers

When using the end cap for track profile, the following measurements are valid:

S1500 = 22mm [7/8"]
S3000 = 3mm [1/8"]
3. Bring the stopper for the top roller into the correct position, mark the drill hole and drill. Then slide the damper into the opening provided for it.

4. Check the performance and if necessary finely adjust the stopper for top roller (2mm [1/16”]).